

Wire Feeder- MIG 402i/502i WF-4R



Spare parts list

Spare parts may be ordered through your nearest ESAB dealer. When ordering, please state product type, serial number, denominations and ordering numbers according to the spare parts list. This facilitates dispatch and ensures correct delivery.

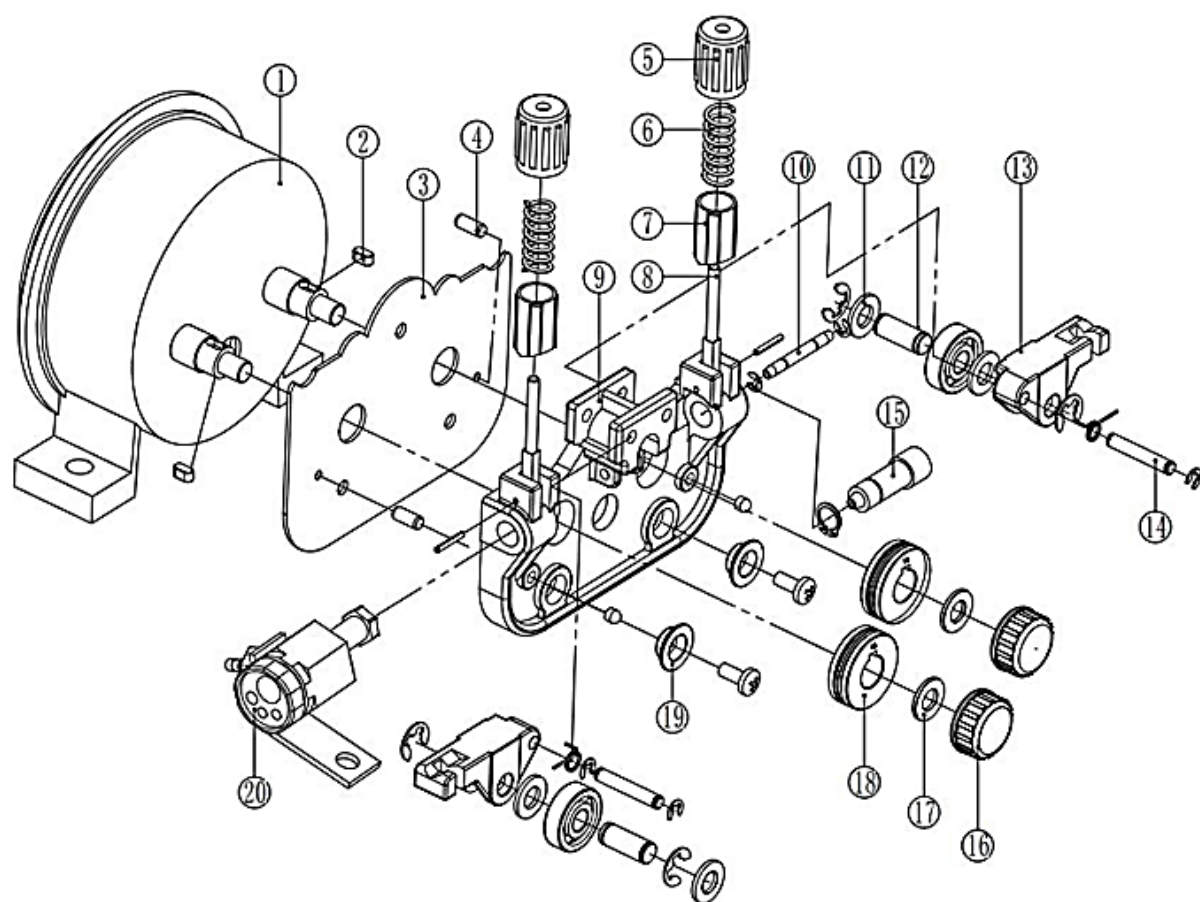
Maintenance and repair work should be performed by an experienced person, and electrical work only by a trained electrician. Use only recommended spare parts.

TECHNICAL DATA

Wire Feeder	MIG 402i/502i WF- 4R
Wire Feed Drive	4 Roll
Power Supply, VDC	24
Input Supply Current, A	3
Wire Feeder Speed, m/min	1.5 – 20.0
Torch Connection	Euro
Wire Dimensions, mm	0.8 - 1.6
Weight, Kg	10

SPARE PARTS

Item	Ordering no.	Denomination
1	82010028	24V MOTOR 4 ROLL FEEDER
2	1912007	FLAT KEY 4 ROLL FEEDER
3	506009	INSULATION PAD 4 ROLL FEEDER
4	1913005	CYLINDRICAL BOLT 4 ROLL FEEDER
5,6,7,8	60801236	HANDLE KITS 4 ROLL FEEDER
9	507055	BRACKET 4 ROLL FEEDER
10	507025	MIDDLE WIRE GUIDE 4 ROLL FEEDER
11	507005	WASHER 4 ROLL FEEDER
12,13,14	35000423	PRESSURE KITS 4 ROLL FEEDER
15	507024	INLET WIRE GUIDE 4 ROLL FEEDER
16	703019	FIXING SCREW 4 ROLL FEEDER
17	1105033	PAD 4 ROLL FEEDER
18	1504164	DRIVE ROLL 0.8-1.2 V GROOVE 4 ROLL FEEDER
18-2	1504114	DRIVE ROLL 1.2-1.6 V GROOVE 4 ROLL FEEDER
18-3	1504092	DRIVE 1.2-1.6 KNURD V GROOVE 4 ROLL FEEDER
18-4	1504106	DRIVE ROLL 1.2-1.6 U GROOVE 4 ROLL FEEDER
19	506003	NYLON INSULATOR COVER OF THE ALUMINUM FRAME
20	2400249	TORCH ADAPTOR 4 ROLL FEEDER





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For contact information visit <http://esab.com>

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